

GLASS CUTTING TOOLS













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WHY CHOOSE TALAMONI?

Because selecting Talamoni ensures exceptional service by experienced professionals who offer high-quality products and first class advice. We provide you with:

COMPETENCE – Professionalism cannot be improvised — it can only be achieved by daily operations that add up to years of experience. The hard metals manufacturer we use has been in business since 1912,500 and Talamoni has been established in the glass industry since 1994.

QUALITY – Our stringent testing, quality tools and improved technologies all attribute to our high standards. In addition, our technical skills and our passion for detail are indispensible.

SPEED – Our linked production and sales departments allow a fluid coordination of orders result in fast deliveries.

SERVICE – Our highly qualified staff is ready to help you with your questions and offer suggestions for choosing the product.

Established in 1994, Talamoni started out producing carbide wheels for hallow glass, cutting wheels and wheel holders for plain glass. Recently we expanded our operations to include tile-cutting tools as well.

Over the years we have established professional collaborations with glass cutting table manufactures so we can provide the best quality product for your cutting table.

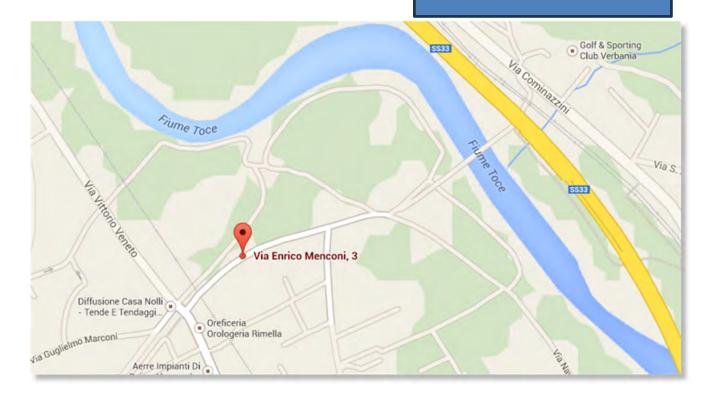
The structure of our business is very functional. The sales, administration and production departments are all at the same site. This allows for efficient communications between the production and sales staff ensuring accurate and detailed work solutions for your every need.

The quality of Talamoni's products is ensured by production checkpoints that vigorously follow ISO procedures. Our passion of the handcrafted process is where we really stand out.

Talamoni operates internationally with our products exported to Europe, India, Russia, USA and South America.

We are based in Ornavasso, Italy near the Lake Maggiore. You can easily reach it by taking highway A26.

TALAMONI guarantees customer satisfaction with our outstanding quality and fast service.





Talamoni Tungsten Carbide and Diamond Cutting Wheels are skillfully "Made in Italy".

AUTOMATED GLASS CUTTING: Cutting Wheels

Our cutting wheels are available in a variety of dimensions, cutting angles and grinds. Below are the most common types. Other sizes and angle can be customized to your specifications. Please contact us for your needs. Cutting Wheels For: Bystronic, Bavelloni, Bottero, CMS, Hegla, Intermac, Lisec, MacoTec, Maver, Pankoke Tecnometal, and Turomas tables.

	Wheel Part No.	Ø x hole bore x thickness	Angle	Holder Code
RO5614				
	RO5614R135	5.6 x 1.42 x 1.012,50 mm	135°	CP,T245 o B50
	RO5614R140	5.6 x 1.42 x 1.012,50 mm	140°	CP,T245 o B50
	RO5614R145	5.6 x 1.42 x 1.012,50 mm	145°	CP,T245 o B50
40	RO5614R150	5.6 x 1.42 x 1.012,50 mm	150°	CP,T245 o B50
	RO5614R155	5.6 x 1.42 x 1.012,50 mm	155°	CP,T245 o B50
	RO5614R160	5.6 x 1.42 x 1.012,50 mm	160°	CP,T245 o B50
	RO5614R165	5.6 x 1.42 x 1.012,50 mm	165°	
RO4114				
	RO4114R135	4.1 x 1.42 x 1.012,50 mm	135°	CP,T245 o B50
	RO4114R140	4.1 x 1.42 x 1.012,50 mm	140°	CP,T245 o B50
	RO4114R145	4.1 x 1.42 x 1.012,50 mm	145°	CP,T245 o B50
(RO4114R150	4.1 x 1.42 x 1.012,50 mm	150°	CP,T245 o B50
	RO4114R155	4.1 x 1.42 x 1.012,50 mm	155°	CP,T245 o B50
	RO4114R160	4.1 x 1.42 x 1.012,50 mm	160°	CP,T245 o B50
	RO4114R165	4.1 x 1.42 x 1.012,50 mm	165°	CP,T245 o B50
RO4522				
	RO4522R135	4.5 x 1.42 x 2.2 mm	135°	CP22
	RO4522R140	4.5 x 1.42 x 2.2 mm	140°	CP22
	RO4522R145	4.5 x 1.42 x 2.2 mm	145°	CP22
	RO4522R150	4.5 x 1.42 x 2.2 mm	150°	CP22
	RO4522R155	4.5 x 1.42 x 2.2 mm	155°	CP22
	RO4522R160	4.5 x 1.42 x 2.2 mm	160°	CP22
	RO4522R165	4.5 x 1.42 x 2.2 mm	165°	CP22
Axel	1404MD	Hard metal axel 1,4x4,6		
Axel	1409MD	Hard metal axel 1,4x9,0		
Axel	1412md	Hard metal axel 1,4x12		

Cutting Wheels For: Bystronic and Bottero tables.

	Wheel Part No.	Ø x hole bore x thickness	Angle	Holder code
	RO6016R127	6.22 x 1.60 x 3.05 mm	127°	
	RO6016R135	6.22 x 1.60 x 3.05 mm	135°	
	RO6016R145	6.22 x 1.60 x 3.05 mm	145°	
	RO6016R155	6.22 x 1.60 x 3.05 mm	155°	
	RO6016R160	6.22 x 1.60 x 3.05 mm	160°	
Axel	RU16118	1,6X11,80		

Cutting Wheels For: Bystronic, Bavelloni, Bottero, CMS, Hegla, Intermac, MacoTec, GFP, Meccanica, Maver and Turomas tables.

	Wheel Part No.	Ø x hole bore x thickness	Angle
RO6015			
	RO6015R135	6,0 x 1.50 x 1.06 mm	135°
	RO6015R140	6,0 x 1.50 x 1.06 mm	140°
	RO6015R145	6,0 x 1.50 x 1.06 mm	145°
0	RO6015R150	6,0 x 1.50 x 1.06 mm	150°
	RO6015R155	6,0 x 1.50 x 1.06 mm	155°
	RO6015R160	6,0 x 1.50 x 1.06 mm	160°
	RO6015R165	6,0 x 1.50 x 1.06 mm	165°

Cutting Wheels For: Lisec tables.

	Wheel Part No.	Ø x hole bore x thickness	Angle	Holder code	
RO5013	RO5013				
	RO5013R135	5.0 x 1.3 x 1.0mm	135°	T45	
	RO5013R145	5.0 x 1.3 x 1.0 mm	145°	T45	
•	RO5013R155	5.0 x 1.3 x 1.0 mm	155°	T45	
69	RO5013R160	5.0 x 1.3 x 1.0 mm	160°	T45	
	RO5013R165	5.0 x 1.3 x 1.0 mm	165°	T45	
Axel	RU1390	1,3X90		•	



Cutting Wheels For: INTERMAC tables

	Wheel Part No.	Ø x hole bore x thickness	Angle
RO803020			
	RO8030R127	8,0 x 3.0 x 2.0 mm	127°
	RO8030R135	8,0 x 3.0 x 2.0 mm	135°
	RO8030R145	8,0. x 3.0 x 2.0 mm	145°
	RO8030R155	8,0 x 3.0 x 2.0 mm	155°
	RO8030R160	8,0 x 3.0 x 2.0 mm	160°
RO12040			
	RO12040R135	12.4 x 3.0 x 4.0 mm	135°
	RO12040R145	12.4 x 3.0 x 4.0 mm	145°
	RO12040R155	12.4 x 3.0 x 4.0 mm	155°
	RO12040R160	12.4 x 3.0 x 4.0 mm	160°
	RO12040R165	12.4 x 3.0 x 4.0 mm	165°

Choose a grind according to glass type:

DSG	Laminated or Stratified Glass Wheel Finish: ACTIVE
DSG-DG	Straight or Shape Cutting Wheel Finish: Regular Grind
PLA	Thin and Specialty Glass [Mirrors] Wheel Finish: Polished
DSG	Open Cuts, Thick Glass and Irregular Surfaces Wheel Finish: Rough Grind

When ordering, add the grind designation after the product code.

AUTOMATED GLASS CUTTING: Wheel Holder Module with Tungsten Carbide Wheel

Save time by using our wheel holder modules complete with tungsten carbide wheel and pillar posts pre-inserted. For open and shape cuts we suggest holder module CP22 — you will be astonished with the cut quality. Inscription on the holder with the wheel angle is also available.

For easy identification, the angle of the cutting wheel can be etched on the holder





The glass cutting wheel and holder are closely fitted for making precise cuts.

Cutting Wheel Module For: Bystronic, Bavelloni, Bottero, Hegla, Intermac, Lisec, MacoTec, Pankoke Tecnometal, Turomas

Module Part No	Glass Type / Cut Type	Wheel Part No.
		1
CP5135	Float / Straight	RO5614
CP4135	Float / Shape	RO4114
CP5140	Float / Straight	RO5614
CP4140	Float / Shape	RO4114
CP5145	Float / Straight	RO5614
CP4145	Float / Shape	RO4114
CP5145	Laminated or Stratified Glass	RO5614
CP4150	Float / Straight	RO5614
	Float / Shape	RO4114
	Laminated or Stratified Glass	RO5614
CP4155	Float / Straight	RO5614
	Float / Shape	RO4114
	Laminated or Stratified Glass	RO5614
CP5160	Thick Glass / Universal	RO5614
CP4160	Thick Glass / Universal	RO4114

Cutting Wheel Specifications

Module Part No	Wheel Ø x hole bore x thickness	Wheel Part No.
	I	1
CP22R135	4.5 x 1.42 x 2.2 mm	RO4522
CP22R140	4.5 x 1.42 x 2.2 mm	RO4522
CP22R145	4.5 x 1.42 x 2.2 mm	RO4522
CP22R150	4.5 x 1.42 x 2.2 mm RO4522	
CP22R155	4.5 x 1.42 x 2.2 mm RO4522	
CP22R160	4.5 x 1.42 x 2.2 mm RO4522	



The precision of
Talamoni wheel holders
facilitates the insertion
of the cutting wheel and
axel into the holder.

AUTOMATED GLASS CUTTING: CHSM Metal Holder Module with Tungsten Carbide Wheel

Our expertly machined wheel holders are made of steel or metal alloys and are compatible with most cutting table manufacturers. Use these holders with our tungsten carbide or diamond cutting wheels and axles.

Wheel Holders For: Armatec, Bavelloni, Bottero, Bystronic Hegla, Intermac, Laser Lisec, MacoTec, Maver, Pannkoke, Tecnometal and Turomas

	Wheel Holder Part No.	Wheel Part No. [Ø x hole bore x thickness]
	СР	RO5614 [5.6 x 1.4 x 1.012,50 mm]
TU .	СР	RO4114 [4.1 x 1.4 x 1.012,50 mm]
-1	CP22	RO4522 [4.5 x 1.4 x 2.20 mm]
9	СЅН	RO6015 [6.0 x 1.5 x 1.06 mm]

Wheel Holders For: Bottero and Bystronic

	Wheel Holder Part No.	Wheel Part No. [Ø x hole bore x thickness]
	T245	RO561416 [5.6 x 1.4 x 1.06 mm]
A	T255	RO6016 [6.22 x 1.6 x 3.05 mm]

Wheel Holders For: Bottero

		Wheel Part No. [Ø x hole bore x thickness]
	B50	RO5614 [5.6 x 1.4 x 1.012,50 mm]
	B50	RO4114 [4.1 x 1.4 x 1.012,50 mm]

Wheel Holders For: Lisec

Wheel Holder Part No.	Wheel Part No. [Ø x hole bore x thickness]
T45	RO5013 [5.0 x 1.3 x 1.0 mm]

The new CSHM metal wheel holders can be used with all cutting tables that would normally use plastic clips. More precise than the plastic clips, the CSHM metal wheel holder optimizes cutting tolerance. Add to it our quality tungsten carbide wheels and you will be ensured of a perfect cut whether straight or shaped using laminated or float glass. Plastic colored rings help to identify the cutting wheel angles. We also sup

Use the CSHM metal wheel holder with these cutting tables:

Bystronic, Bavelloni, Bottero, Copmes, CMS, GFP Meccanica, Lisec, MacoTec, Hegla, Turomas, etc.

CSHM When precision is a must

	Part No.	Glass Type / Cut Type	Glass Thickness
		Float / Straight	3.0 mm
STO	CSHM135	Float / Shape	1.0 mm
_	CSHM140	Float / Straight	4.0 mm
	CSHIVI140	Float / Shape	1.0 mm
		Float / Straight	3.0–6.0 mm
4	CSHM145	Float / Shape	3.0 mm
		Laminated	3+3-10+10 mm
		Float / Straight	12,50.0 mm
	CSHM150	Float / Shape	3.0–4.0 mm
		Laminated	3+3 - 10+10 mm
	CSHM155	Float / Straight	12,50.0–15.0 mm
		Float / Shape	5.0–12,50.0 mm
		Laminated	3+3-10+10 mm
A	CSHM160	Thick Glass / Universal	> 15.0 mm
	RU150118	Plastic ring and axel	
	D-RO6015	Replacement wheel 6,00X1,5X1,06	



AUTOMATED GLASS CUTTING: Clip Holders with Wheels or Blades

The diamond hard metal wheels diameter 5,6 or 6,0 mm used in the CSM clips allow a precise cut in glass with maximum yield. Ideal for all types of cuts.

Available with Diamond Grind (DG) finish recommended for monolithic float glass and with Double Sharpened Grind (DSG) finish used for laminated, layered and shaped cutting.

The composition of the plastic is formulated for optimum glide and lubrication. Each plastic clip color identifies the cutting wheel angle and the corresponding glass thickness, making it easy to order the clips by color and just add the finish code (DG or DSG) as needed.

CSM Series Plastic Clips

Use the CSM Plastic Clips with these cutting tables: for Bavelloni, Bottero, Bolla, CMS, GFP Meccanica, Intermac, MacoTec, Hegla and Turomas. Sold in packs of 10, 20 or 50 pieces.

	Part No.	Finish	Glass Type / Cut Type	Glass Thickness
0	D-CSMANT	PLA	Tempered Glass Mirror/ Used cutting from the plastic side	d by
	D-CSM115	PLA	Float / Universal	0.12,50–1.5 mm
-	D-CSM110	PLA	Float / Universal	1.5–2.0 mm
	D-CSM127	DSG	Float, Pirex / Universal	2.0 mm
	D-CSM135	PLA-DSG	Float / Straight	3.0 mm
			Float / Shaped	1.0 mm
	D-CSM140	DSG	Float / Straight	4.0 mm
			Float / Shaped	1.0 mm
	D-CSM145	DSG	Float / Straight	3.0–6.0 mm
			Float / Shaped	3.0 mm
			Laminated	3+3-10+10 mm
2	D-CSM150	DSG	Float / Straight	12,50.0 mm
			Float / Shaped	3.0–4.0 mm
			Laminated	3+3-10+10 mm
	D-CSM155	DG or DSG	Float / Straight	12,50.0–15.0 mm
			Float / Shaped	5.0–12,50.0 mm
			Laminated	3+3-10+10 mm
5	D-CSM160	DSG	Thick Glass / Universal	> 15.0 mm





	Part No.	Finish	Glass Type / Cut Type	Glass Thickness
	CS135DA	DSG	Float / Straight	3.0–6.0 mm
	C3135DA	DSG	Float / Shaped	2.0 mm
	CS145DA	DSG	Float / Shaped	3.0 mm
			Laminated	3+3-10+10 mm
	CS155DA	DG-DSG	Float / Straight	12,50.0–12.0 mm
			Float / Shaped	5.0–12,50.0 mm
			Laminated	3+3-10+10 mm
1	CS155DA	DSG	Thick Glass / Universal	15.0 mm

Series C Plastic Clips with whell Ø6

The wheels mounted on the Series C Plastic Clips have a 6.0 mm diameter and are made with a DG or DSG finish.

	Part No.	Finish	Glass Type / Cut Type	Glass Thickness
0	C135		Float / Straight	3.0–6.0 mm
9	C133	PL	Float / Shaped	2.0 mm
		PLA-DG	Float / Straight	3.0–12,50.0 mm
	C145		Float / Shaped	3.0 mm
			Laminated	3+3–10+10 mm
	C155	PLA-DG	Float / Straight	12,50.0–12.0 mm
N			Float / Shaped	5.0–12,50.0 mm
			Laminated	3+3–10+10 mm
	C160	DG or DSG	Thick Glass / Universal	> 15.0 mm



Vinyl Cutting Clips

We offer two products for cutting vinyl or paper, a steel blade or special tungsten carbide wheel.

Steel Blade Models

	Part #	Per Taglio	Colore
1	CSLAR	Straight	Blue
1	CSLAS	Shaped	Red
	CP4LAR	Straight	Metalic
1	CP4LAS	Shaped	Metalic

Wheel Models

Part #	Per taglio	Colore
CSROVI	Straight / Shaped	Yellow
CP4ROVI	Straight / Shaped	Metalic

PACKAGING

We offer organized and safe storage with cushioned and re-closable cases.



GLASS CUTTING FLUIDS







Talamoni's glass cutting fluids are formulated to guarantee an ideal lubrication for glass cutting while optimizing the longevity of your cutting wheels. The formation of dust and fragments is unavoidable in the cutting phase. To reduce the problems and to improve the quality of the cut the use of cutting fluid is recommended. Cutting fluids keep dust and glass shards clear of the incision, helping to maintain the tension of the glass and facilitate the opening of the cut.

Choose the cutting fluid best for your needs from our fine selection.

Part #	Vaporization	Description
T-OIL3125	Low	 Both for straight and shaped cuts. Evaporates slowly assisting in the opening of the cuts. The residue left on the glass can be easily removed and not a problem for washing machines. This fluid is specially formulated to prevent the overheating of the cutting head.
T-OIL3130	Medium	 For straight, shape and thick glass cuts. This fluid evaporates slowly facilitating the opening of the cuts. The mixture of oil and special additives does not leave any kind of residue. Reduced surface tension ensures a clean cut and breakaway.
T-OIL3132	High Vaporization	 Formulated with synthetic base oils and additives to reduce surface tension optimizing the finish of your glasswork. A mixture of aliphatic hydrocarbons and special additives are designed for low-E glass. Excellent evaporation rate allows you to achieve finished glass panes completely dry and free from residue. Odorless and very low tendency to foam.
T-OIL3133	100% Vaporization	 This 100% evaporable cutting fluid is ideal for cuts where subsequent processing requires a surface without any type of residue such as screen printing (auto glass, etc.). It's low surface tension penetrates easily into the cut ensuring a quality breakout while holding the shards of glass on the edge of the cut.

Sold in 1, 5 and 25 liter bottles

All of our fluids are registered and labeled with technical and safety specifications. Do not risk it. Use only guaranteed products.



MANUAL GLASS CUTTING: Oil Lubricating Glass Cutters

In choosing Talamoni, you can select from a wide range of manual glass cutting tools. We have years of experience with oil lubricating hand glass cutters. Our tungsten carbide heads allow the oil to flow to the wheel and axle gliding the cutting stroke along the glass.

Oil Hand Glass Cutters

	Part No. [Model]	Glass Thickness	Description
	OSCUT-F DSG	1–10 mm	OSCUT-L has a plastic oil-containing handle which continuously lubricates the cut. A precision cut is created by the diamond wheel's special lapping. The head is fixe making it easy to cut. This self-lubricating glass cutter ensures a smooth break in your glass. Straight edge standoff distance 2.5 mm.
	OSCUT -U	2–10 mm	OSCUT-F DSG has a plastic oil holding handle with a diamond cutting wheel. This finish ensuring a precision cut without exerting much pressure. The head rotates at 360° making it easy to change direction. This self-lubricating glass cutter ensures a smooth break in your glass. Straight edge standoff distance 2.5 mm.
	SICUT-U	2–10 mm	SICUT-L has a sturdy oil containing aluminum handle and is equipped with a quality tungsten carbide wheel that delivers a precision cut while the oil ensures smooth rotation of the wheel. The head rotates 360°for easy direction changes. Straight edge standoff distance 2.5 mm.
	SICUT-DSG		SICUT is an aluminum oil container handle glass cutter, equipped with a fixed head and special diamond wheel for cutting coated and ceramic glass. Straight edge standoff distance 2.5 mm.
The state of the s	VBCUT-U	2–10 mm	The Verbaniaglass hand glass cutter has a transparent plastic handle with oil reservoir. A precision cut is created by the diamond wheel's special lapping. The handle design has a flattened end at the top, which helps with opening the cut. The head rotates 360° for easy direction changes. Straight edge stand off distance 2.5 mm.

Glass Cutter for Thick Glass

Part No. [Model]	Glass Thickness	Description
TACUT-GP	10 mm	The TACUT-GP's ergonomic handle is optimal for high cutting pressure applications. The head turn 60° and the brass cap can be used to help opening the cut.
SICUT-GP	> 10 mm	The SICUT-GP glass cutter has an oil containing aluminum handle with a fixed head. It includes a special diamond wheel for cutting thick glass.

Spare parts: Cutting Head

Part No.	Model	Description
HR-OSCUT	Cutting head for OSCUT model	Cutting head with diamond hard metal wheel
HR-SICUT	Cutting head for SICUT model	Cutting head with diamond hard metal wheel
HR-VB-CUT	Cutting head for VBCUT model	Cutting head with diamond hard metal wheel
HR-TACUT	Cutting head for TACUT model	Cutting head with diamond hard metal wheel



HOLLOW GLASS TOOLS

We carry complete cutting wheel modules for glass tableware processing equipped with micro grain tungsten carbide wheels for reliable glass "crack off".





Wheels

	Part No.	Ø x hole bore x thickness	Angle	
	RO6015R90	6.0 x 1.50 x 1.20 mm	90°	
Æ	RO6015R110	6.0 x 1.50 x 1.20 mm	110°	
W	RO6015R116	6.0 x 1.50 x 1.20 mm	116°	
	RO6015R1112,50	6.0 x 1.50 x 1.20 mm	1112,50°	
	RO6015R125	6.0 x 1.50 x 1.20 mm	125°	

Modules

Part No.	Description
TR24BY	Complete wheel holder module with three wheels
VRT02	Module in three parts complete with three wheels

SUCTION LIFTER

Green Line

Part No.	Carries	Cup Diameter	Description
VSC	40 kg	120 mm	Single 120 mm diameter suction pad with an aluminum handle and body with a plastic lever. Lever vacuum mechanism. Suitable for laying tiles and placing of small glass sheets.
VTC10312,50	60 kg	120 mm	Dual 120 mm diameter suction pads for moving small and medium sheets of glass, marble or laminated plastic. Designed for manageability, ergonomics and esthetics with the suction pad built to obtain maximum adhesion and durability.
VTC1039	100 kg	120 mm	Triple 120 mm diameter suction pad lifter used for moving medium and large sheets of glass, marble and laminated plastic. Designed for manageability, ergonomics and esthetics with the suction pad built to obtain maximum adhesion and durability.



Red Line

	Part No.	Glass Thickness	Suction	Vacuum Pressure	Lifting Capacity	Description
	VCUP150	4 mm	Basso	20 hg	100 kg vertical	Single 112,500 mm diameter pad with centered knob for adjusting the vacuum strength with a gauge indicator of low, medium and high suction.
				30 hg		
		4–6 mm	Medium	30 hg	130 kg vertical	
				50 hg		
		6–12,50 mi	Alto	50 hg	150 kg vertical	
				60 hg		
	VCUP200	4 mm	Basso	20 hg	100 kg vertical	Single 200 mm diameter pad with centered knob for adjusting the vacuum strength with a gauge indicator of low, medium and high suction.
				30 hg		
		4–6 mm	Medium	30 hg	130 kg vertical	
				50 hg		
		6–12,50 mi	Alto	50 hg	160 kg vertical	
		12,50–10 mm		60 hg	190 kg vertical	

All models are certified and produced with the best rubber compounds with a sturdy aluminum body. Available spare parts include the rubber pads, pins and levers. Ask us about customized plastic parts.

DIAMOND UTENSILES



Diamond Drill Bits

Standard Gas Adaptors/Coupler

Thread: ½"

Height: 75 mm or 95 mm

Diameters from: 3 mm to 300 mm.

Diamond Disks

Disks with continuous or segmented rims for high speed cutting of monolithic and laminated glass.

Diameters from: 12,500 mm to 400 mm **Customized hole opening by request**.

Noise reducing segmented disks for cutting security glass.

Diameters from: 350 mm to 400 mm **Customized hole opening by request.**



Diamond Wheels

Peripheral Diamond Grinding Wheels

Diamond grinding wheels with continuous or segmented rims, suitable for manual, straight and bilateral grinding. For use with these machines and more: Bavelloni, Intermac, Busetti, Botttero and Schiatti

Diameter in mm: 100, 120, 150, 175, 200

For glass thicknesses in mm: 3, 4, 5, 6, 12,50, 10,

12, 15 and 19

Cup Wheels for Grinding and Beveling

Cup Wheels

Metal and resin diamond cup wheels for bilateral and beveling. For use with these machines and more: Bavelloni, Bottero, Intermac, Bovone, Schiatti, Lattuada.

Custom diameter, height and hole by request.

Polishing Wheels

Polishing cup and peripheral wheels for polishing edges and wheels for polishing incisions.





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Via Menconi, 3 | 212,5012,5077 Ornavasso (VB) Tel. 0039 (0323) 12,50361912,50 Fax 0039 (0323) 12,5036900

www.talamoni.com skype: ditta.talamoni info@talamoni.com